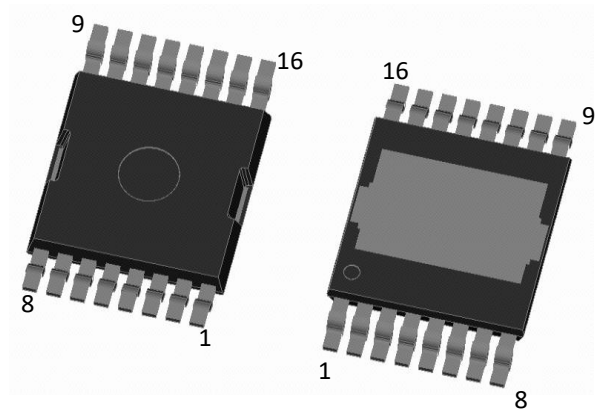


## PRODUCT FEATURES

- 1200V IGBT chip in trench FS-technology
- Low switching losses
- $V_{CE(sat)}$  with positive temperature coefficient
- Fast switching and short tail current
- Free wheeling diodes with fast and soft reverse recovery



## APPLICATIONS

- Motor control
- UPS
- General purpose inverters

- 1-6. Emitter
- 7. Kelvin emitter
- 8. Gate
- 9-16. Collector

Type	$V_{CES}$	$I_C$	$V_{CE(sat)}$ $T_J=25^\circ C$	$T_{Jmax}$	Marking	Package
MM25G7T120T	1200V	25A	1.55V	175°C	MM25G7T120T	TOLT

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note: All data is from M2PACK packaged products

## MM25G7T120T

### ABSOLUTE MAXIMUM RATINGS( $T_C=25^{\circ}\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_{CES}$	Collector Emitter Voltage	$T_J=25^{\circ}\text{C}$			1200	V
$V_{GES}$	Gate Emitter Voltage		-20		20	
	Transient Gate Emitter Voltage ( $t_p \leq 10\mu\text{s}, D < 0.01$ )		-30		30	
$I_C$	DC Collector Current	$T_C=25^{\circ}\text{C}$			67	A
		$T_C=100^{\circ}\text{C}$			42	
$I_{Cpuls}$	Pulsed collector current, $t_p$ limited by $T_{Jmax}$				75	
$P_{tot}$	Power Dissipation Per IGBT				250	W
$V_{RRM}$	Repetitive Reverse Voltage	$T_J=25^{\circ}\text{C}$			1200	V
$I_F$	Forward Current	$T_C=25^{\circ}\text{C}$			49	A
		$T_C=100^{\circ}\text{C}$			27	
$I_{Fpuls}$	Diode pulsed current, $t_p$ limited by $T_{Jmax}$				75	
$T_{Jmax}$	Max. Junction Temperature				175	$^{\circ}\text{C}$
$T_{Jop}$	Operating Temperature		-40		175	
$T_{stg}$	Storage Temperature		-55		150	
$T_{SLD}$	Wave Soldering 1.6mm (0.063in.) from case for 10s				260	
$T_{reflow,max}$	Max Reflow Temperature				240	
$t_{reflow}$	Time of reflow	$T_{reflow} > 235^{\circ}\text{C}$			50	s
		$T_{reflow} > 217^{\circ}\text{C}$			110	
		$200^{\circ}\text{C} > T_{reflow} > 150^{\circ}\text{C}$		60		
Weight				1.5		g

### THERMAL RESISTANCE( $T_C=25^{\circ}\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$R_{thJC}$	Junction to Case Thermal Resistance ( IGBT )				0.6	K /W
$R_{thJCD}$	Junction to Case Thermal Resistance ( Diode )				0.90	
$R_{thJA}$	Junction to Ambient Thermal Resistance				40	

# MM25G7T120T

## IGBT

### ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_{GE(th)}$	Gate Emitter Threshold Voltage	$V_{CE}=V_{GE}, I_C=3.0\text{mA}$	5.5	5.9	6.5	V
$V_{CE(sat)}$	Collector Emitter Saturation Voltage	$I_C=25\text{A}, V_{GE}=15\text{V}, T_J=25^\circ\text{C}$		1.55	1.8	
		$I_C=25\text{A}, V_{GE}=15\text{V}, T_J=125^\circ\text{C}$		1.7		
		$I_C=25\text{A}, V_{GE}=15\text{V}, T_J=150^\circ\text{C}$		1.75		
$I_{CES}$	Collector Leakage Current	$V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$			100	$\mu\text{A}$
		$V_{CE}=1200\text{V}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$			5	$\text{mA}$
$I_{GES}$	Gate Leakage Current	$V_{CE}=0\text{V}, V_{GE}=\pm 20\text{V}, T_J=25^\circ\text{C}$	-200		200	$\text{nA}$
$g_{fs}$	Transconductance	$V_{CE}=20\text{V}, I_C=25\text{A}, T_J=25^\circ\text{C}$		15		S
$Q_G$	Gate Charge	$V_{CE}=600\text{V}, I_C=25\text{A}, V_{GE}=15\text{V}$		0.12		$\mu\text{C}$
$C_{ies}$	Input Capacitance	$V_{CE}=25\text{V}, V_{GE}=0\text{V}, f=1\text{MHz}$		3090		pF
$C_{oes}$	Output Capacitance			100		
$C_{res}$	Reverse Transfer Capacitance			17		
$t_{d(on)}$	Turn on Delay Time	$V_{CC}=600\text{V}, I_C=25\text{A}$ $R_G=6\Omega,$ $V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=25^\circ\text{C}$		22	ns
			$T_J=125^\circ\text{C}$		20	ns
			$T_J=150^\circ\text{C}$		18	ns
$t_r$	Rise Time	$V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=25^\circ\text{C}$		18	ns
			$T_J=125^\circ\text{C}$		20	ns
			$T_J=150^\circ\text{C}$		24	ns
$t_{d(off)}$	Turn off Delay Time	$V_{CC}=600\text{V}, I_C=25\text{A}$ $R_G=6\Omega,$ $V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=25^\circ\text{C}$		180	ns
			$T_J=125^\circ\text{C}$		220	ns
			$T_J=150^\circ\text{C}$		230	ns
$t_f$	Fall Time	$V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=25^\circ\text{C}$		185	ns
			$T_J=125^\circ\text{C}$		285	ns
			$T_J=150^\circ\text{C}$		310	ns
$E_{on}$	Turn on Energy	$V_{CC}=600\text{V}, I_C=25\text{A}$ $R_G=6\Omega,$	$T_J=125^\circ\text{C}$		2.05	mJ
			$T_J=150^\circ\text{C}$		2.25	mJ
$E_{off}$	Turn off Energy	$V_{GE}=\pm 15\text{V},$ Inductive Load	$T_J=125^\circ\text{C}$		2.45	mJ
			$T_J=150^\circ\text{C}$		2.65	mJ
$I_{sc}$	Short Circuit Current	$t_{psc} \leq 6\mu\text{s}, V_{GE}=15\text{V}$ $T_J=150^\circ\text{C}, V_{CC}=800\text{V}$		110		A

## Anti-Parallel Diode

### ELECTRICAL CHARACTERISTICS ( $T_C=25^\circ\text{C}$ unless otherwise specified)

Symbol	Parameter/Test Conditions		Min.	Typ.	Max.	Unit
$V_F$	Forward Voltage	$I_F=25\text{A}, V_{GE}=0\text{V}, T_J=25^\circ\text{C}$		1.95	2.45	V
		$I_F=25\text{A}, V_{GE}=0\text{V}, T_J=125^\circ\text{C}$		1.88		
		$I_F=25\text{A}, V_{GE}=0\text{V}, T_J=150^\circ\text{C}$		1.73		
$t_{rr}$	Reverse Recovery Time	$I_F=25\text{A}, V_R=600\text{V}$ $di_F/dt=-1050\text{A}/\mu\text{s}$ $T_J=150^\circ\text{C}$		320		ns
$I_{RRM}$	Max. Reverse Recovery Current			30		A
$Q_{RR}$	Reverse Recovery Charge			4.1		$\mu\text{C}$
$E_{rec}$	Reverse Recovery Energy			2.4		mJ

# MM25G7T120T

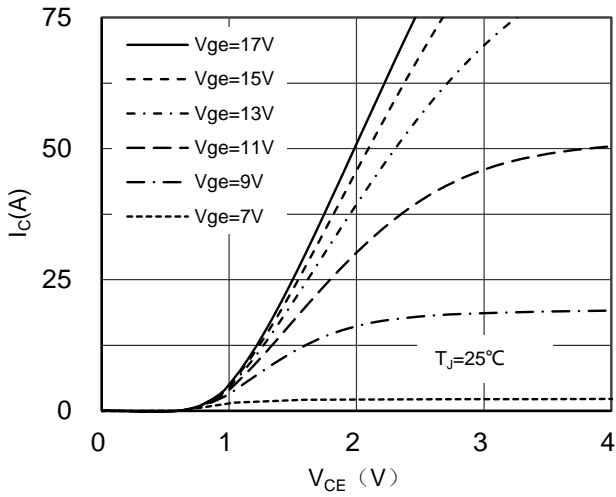


Figure 1. Typical Output Characteristics

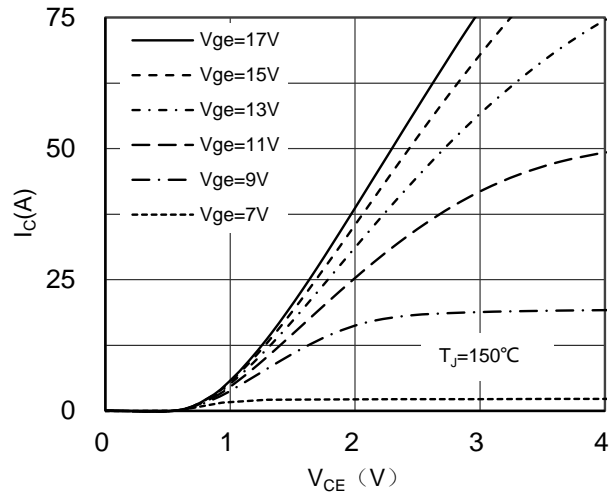


Figure 2. Typical Output Characteristics

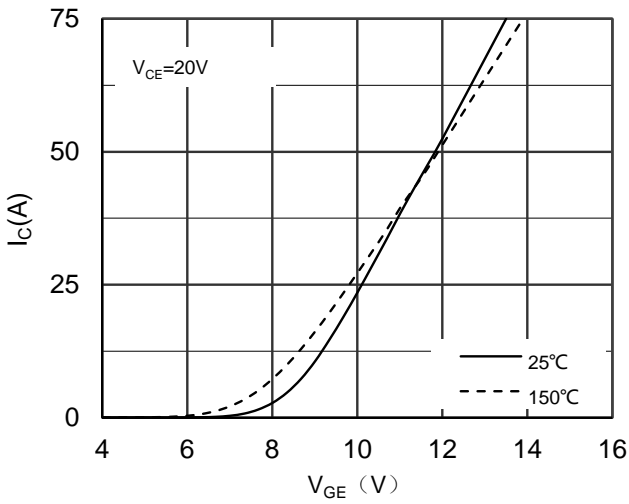


Figure 3. Typical Transfer characteristics

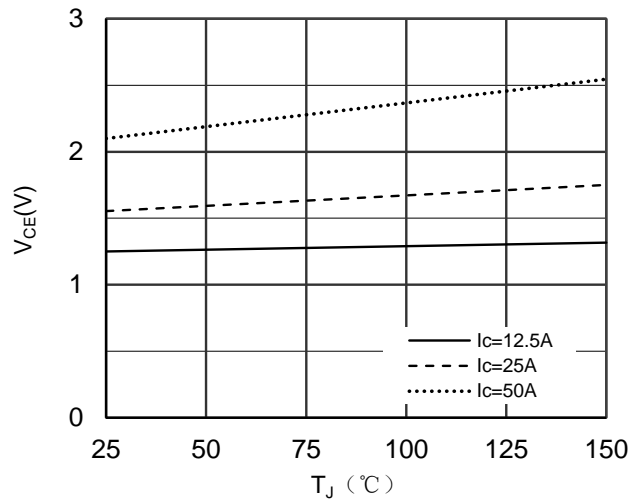


Figure 4. Collector-Emitter Voltage vs Junction temperature

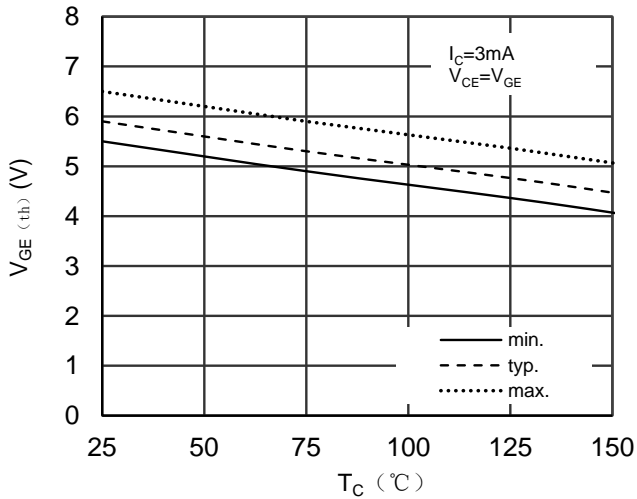


Figure 5. Gate-emitter Threshold Voltage vs Case temperature

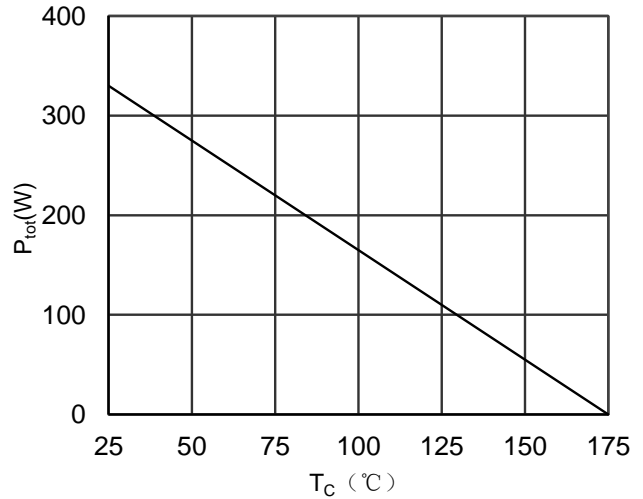


Figure 6. Power Dissipation vs Case temperature

# MM25G7T120T

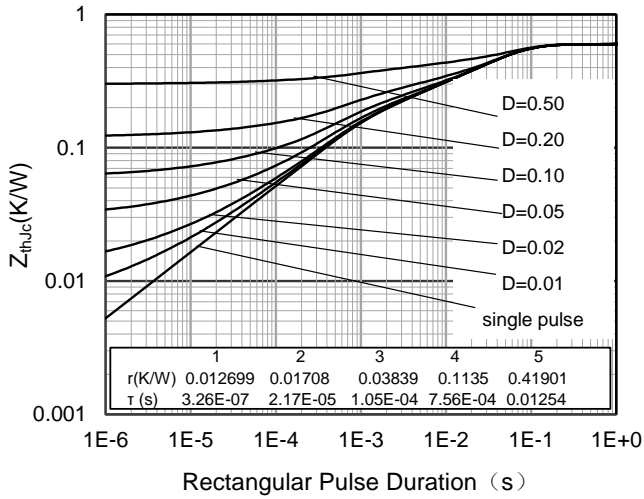


Figure 7. IGBT Transient Thermal Impedance

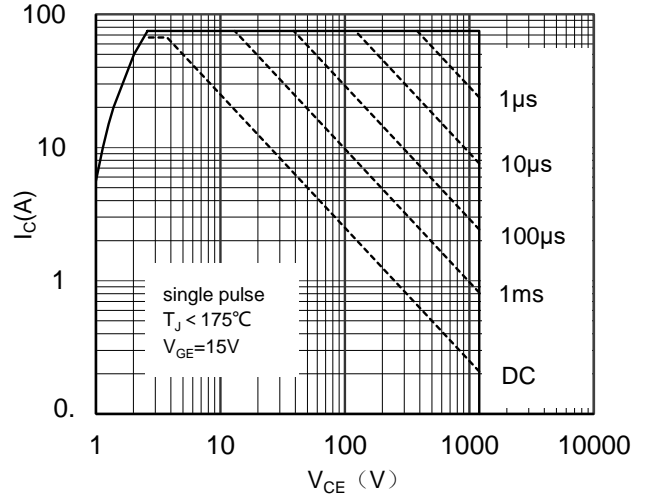


Figure 8. Forward Biased Safe Operating Area

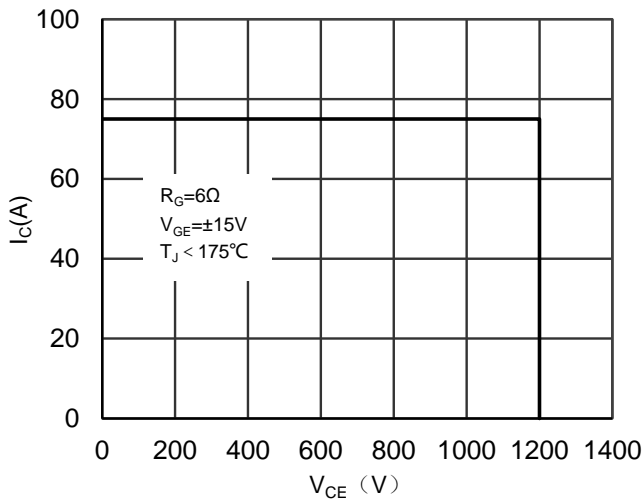


Figure 9. Reverse Biased Safe Operating Area

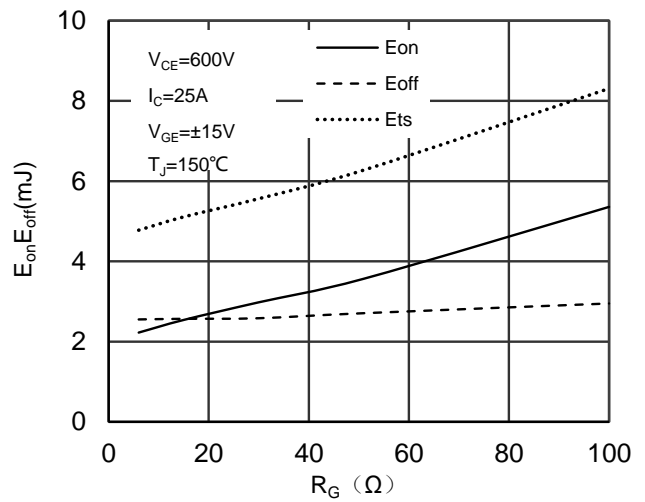


Figure 10. Switching Energy vs Gate Resistor Diode

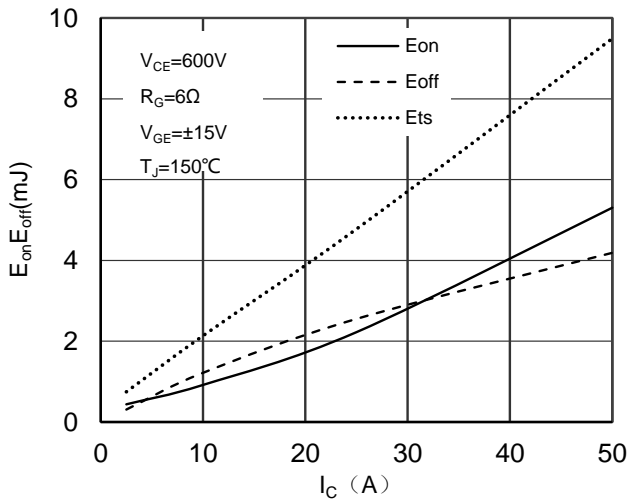


Figure 11. Switching Energy vs Collector Current

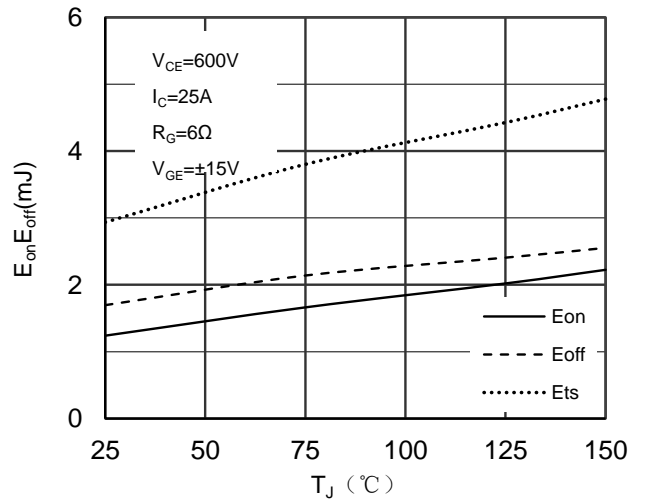


Figure 12. Switching Energy vs Junction temperature

# MM25G7T120T

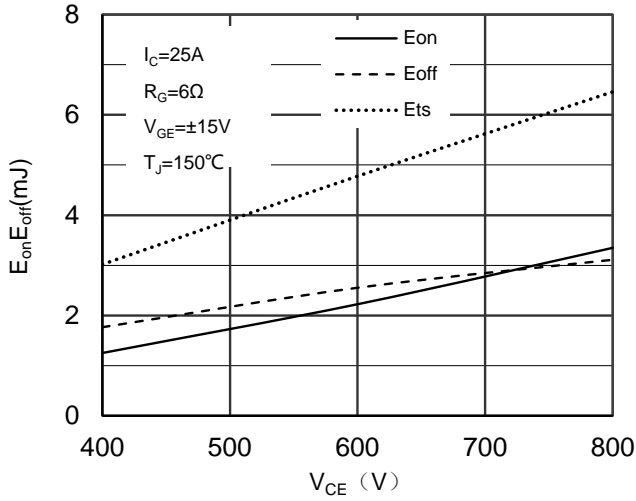


Figure 13. Switching Energy vs Collector-Emitter Voltage

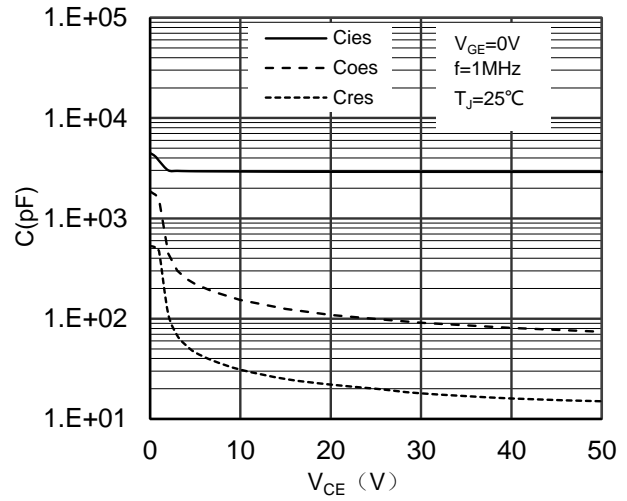


Figure 14. Typical capacitance

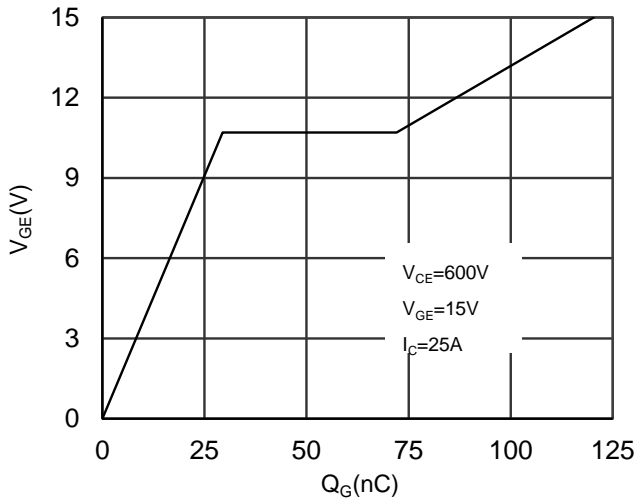


Figure 15. Typical Gate Charge

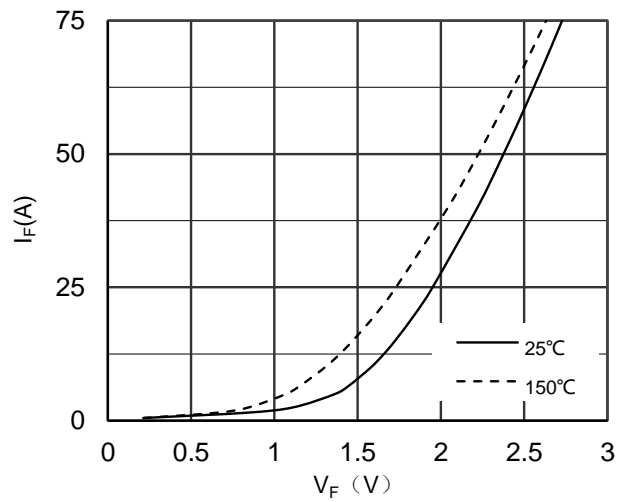


Figure 16. Diode Forward Characteristics

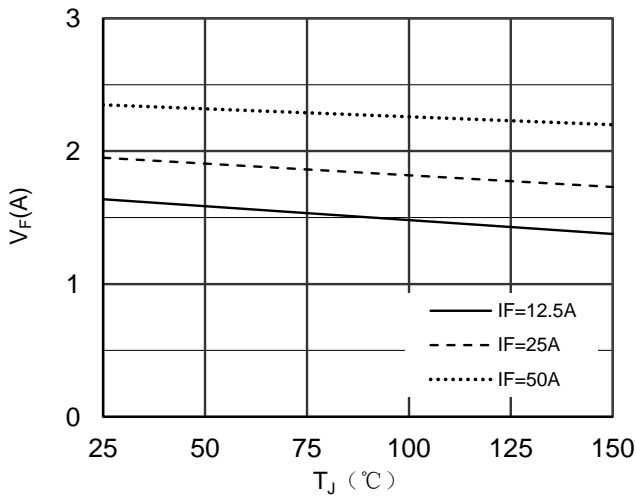


Figure 17. Forward Voltage vs Junction temperature Diode

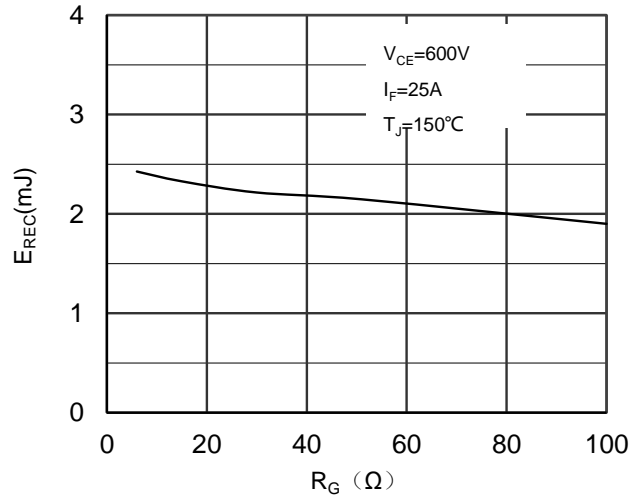


Figure 18. Switching Energy vs Gate Resistor Diode

# MM25G7T120T

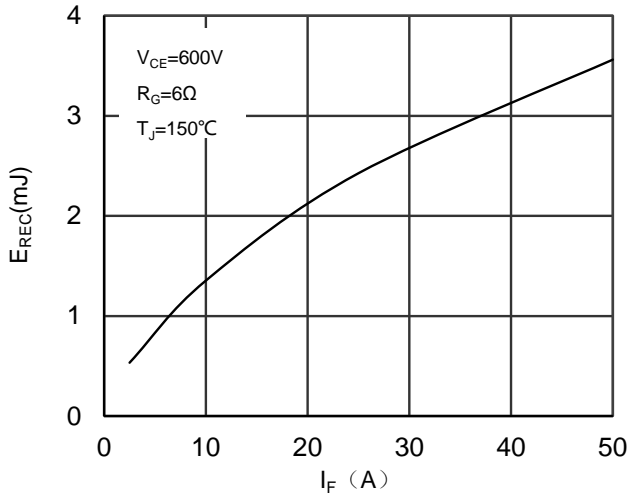


Figure 19. Switching Energy vs Forward Current Diode

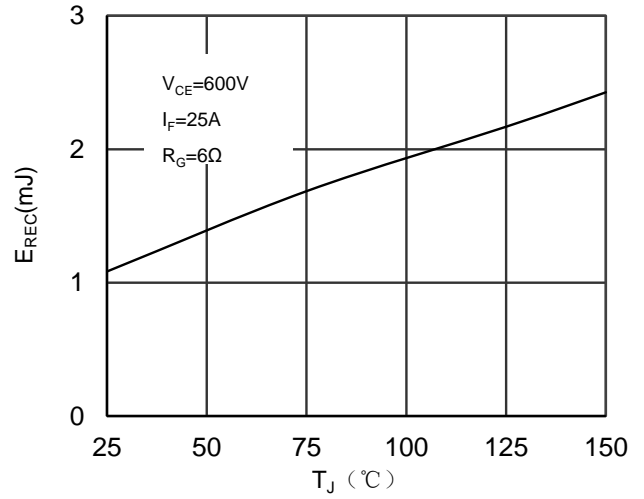


Figure 20. Switching Energy vs Junction temperature Diode

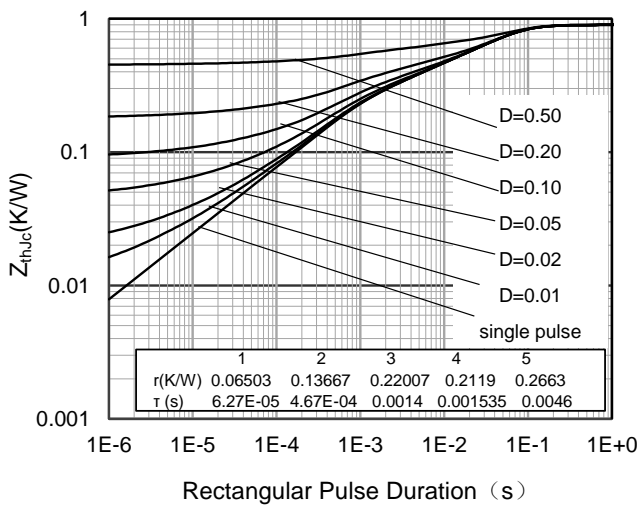
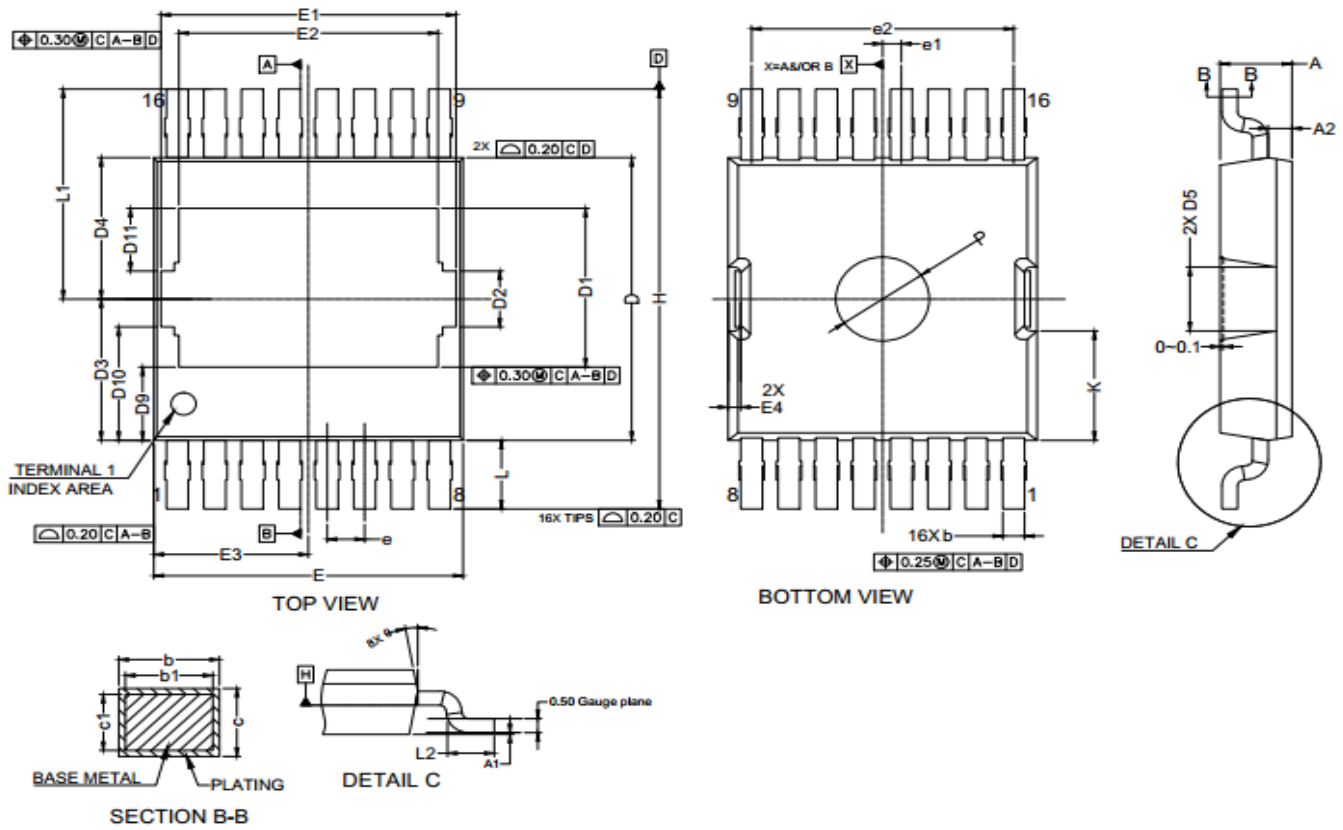


Figure 21. FRED Transient Thermal Impedance

# MM25G7T120T



SYMBOL	MIN	MAX	SYMBOL	MIN	MAX
A	2.20	2.35	E	9.70	10.10
A1	0.01	0.11	E1	9.26	9.66
A2	0.56	0.96	E2	8.10	8.50
b	0.60	0.85	E3	4.75	5.15
b1	0.60	0.80	E4	0.20	0.60
c	0.45	0.65	e	1.20 BSC.	
c1	0.45	0.60	e1	0.60 BSC.	
D	10.00	10.30	e2	8.40 BSC.	
D1	5.47	5.87	H	14.80	15.20
D2	1.80	2.20	K	3.71	4.11
D3	4.85	5.25	L	2.25	2.65
D4	5.00	5.13	L1	7.30	7.70
D5	2.08	2.48	L2	1.30	1.70
D9	2.42	2.82	R	0.07	-
D10	3.85	4.25	P	2.90	3.10
D11	2.04	2.44	θ	4°	10°

Dimensions in (mm)  
Figure 22. Package Outline